

MONOCURE 3D PTY LTD

Chemwatch: 5559-63 Version No: 3.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 2 Issue Date: 26/09/2022

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	THERMO-HEAT RESISTANT (THD-4005) (Dental Resin)	
Chemical Name	Not Applicable	
Synonyms	Not Available	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	3D printing resin.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	MONOCURE 3D PTY LTD	
Address	Unit 16 / 364 Park Rd Regents Park NSW 2143 Australia	
Telephone	61 2 9738 5340	
Fax	Not Available	
Website	www.monocure3d.com.au	
Email	support@monocure3d.com.au	

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)	
Emergency telephone numbers	+61 1800 951 288	
Other emergency telephone numbers	+61 3 9573 3188	

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable	
Classification ^[1]	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 3	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

Label elements

Hazard pictogram(s)	
Signal word	Warning

Hazard statement(s)

H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H319	Causes serious eye irritation.	

H335	May cause respiratory irritation.	
H412	Harmful to aquatic life with long lasting effects.	

Precautionary statement(s) Prevention

P271	Jse only outdoors or in a well-ventilated area.	
P280	Near protective gloves, protective clothing, eye protection and face protection.	
P261	roid breathing mist/vapours/spray.	
P273	Avoid release to the environment.	
P264	Wash all exposed external body areas thoroughly after handling.	
P272	Contaminated work clothing should not be allowed out of the workplace.	

Precautionary statement(s) Response

P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	

Precautionary statement(s) Storage

P405	Store locked up.	
P403+P233	Store in a well-ventilated place. Keep container tightly closed.	

Precautionary statement(s) Disposal

P501 D

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
41637-38-1	40-90	bisphenol A dimethacrylate, ethoxylated
109-16-0	10-60	triethylene glycol dimethacrylate
75980-60-8	1-5	diphenyl(2.4.6-trimethylbenzoyl)phosphine
Not Available	balance	Ingredients determined not to be hazardous
Legend:	 Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available 	

SECTION 4 First aid measures

Description of first aid measur	res
Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
dvice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. Avoid spraying water onto liquid pools. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material.
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	 Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling	
Safe handling	 Most acrylic monomers have low viscosity therefore pouring, material transfer and processing of these materials do not necessitate heating. Viscous monomers may require heating to facilitate handling. To facilitate product transfer from original containers, product must be heated to no more than 60 deg. C. (140 F.), for not more than 24 hours. Do NOT use localised heat sources such as band heaters to heat/ melt product.

	 Do NOT use steam. Hot boxes or hot rooms are recommended for heating/ melting material. The hot box or hot room should be set a maximum temperature of 60 deg. C. (140 F.). Do NOT were the statement of the maximum temperature of temper
	 Do NOT overheat - this may compromise product quality and /or result in an uncontrolled hazardous polymerisation. If product freezes, heat as indicated above and mix gently to redistribute the inhibitor. Product should be consumed in its entirety after heating/ melting; avoid multiple "reheats" which may affect product quality or result in product degradation. Product should be packaged with inhibitor(s). Unless inhibited, product may polymerise, raising temperature and pressure, possibly rupturing container. Check inhibitor level periodically, adding to bulk material if needed. In addition, the product's inhibitor(s) require the presence of dissolved oxygen. Maintain, at a minimum, the original headspace in the product container and do NOT blanket or mix with oxygen-free gas as it renders the inhibitor ineffective. Ensure air space (oxygen) is present during product heating / melting.
	 Store product indoors at temperatures greater than the product's freeing point (or greater than 0 deg. C. (32 F).) if no freezing point available and below 38 deg. C (100 F.). Avoid prolonged storage (longer than shelf-life) storage temperatures above 38 deg. C (100 F.).
	 Store in tightly closed containers in a properly vented storage area away from heat, sparks, open flame, strong oxidisers, radiation and other initiators. Prevent contamination by foreign materials.
	 Prevent moisture contact. Use only non-sparking tools and limit storage time. Unless specified elsewhere, shelf-life is 6 months from receipt. DO NOT allow clothing wet with material to stay in contact with skin
	 Overheating of ethoxylates/ alkoxylates in air should be avoided. When some ethoxylates are heated vigorously in the presence of air or oxygen, at temperatures exceeding 160 C, they may undergo exothermic oxidative degeneration resulting in self-heating and autoignition. Nitrogen blanketing will minimise the potential for ethoxylate oxidation. Prolonged storage in the presence of air or oxygen may cause product degradation. Oxidation is not expected when stored under a nitrogen atmosphere. Inert gas blanket and breathing system needed to maintain color stability. Use dry inert gas having at least -40 C dew point. Trace quantities of ethylene oxide may be present in the material. Although these may accumulate in the headspace of storage and transport vessels, concentrations are not expected to exceed levels which might produce a flammability or worker exposure hazard.
	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked.
	 Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use.
	 Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice.
	 Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
	Ethoxylates/ alkoxylates react slowly with air or oxygen and may generate potentially sensitising intermediates (haptens) Storage under heated conditions in the presence of air or oxygen increases reaction rate. For example, after storing at 95 F/ 35 C for 30 days in the presence of air, there is measurable oxidation of the ethoxylate. Lower temperatures will allow for longer storage time and higher temperatures will shorten the storage time if stored under an air or oxygen atmosphere. Polymerisation may occur slowly at room temperature.
Other information	 Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels. DO NOT overfill containers so as to maintain free head space above product. Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser. Store below 38 deg. C. Store in original containers.
	 Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers.
	 Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	For ethoxylates suitable containers include carbon steel coated with baked phenolic. Any moisture may cause rusting of carbon steel. If product is moisture free, uncoated carbon steel tanks may be used. Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
triethylene glycol dimethacrylate	33 mg/m3	360 mg/m3		2,100 mg/m3
Ingredient	Original IDLH		Revised IDLH	
bisphenol A dimethacrylate, ethoxylated	Not Available		Not Available	
triethylene glycol dimethacrylate	Not Available		Not Available	

Ingredient	Original IDLH	Revised IDLH	
diphenyl(2,4,6- trimethylbenzoyl)phosphine	Not Available	Not Available	
Occupational Exposure Banding			
Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
bisphenol A dimethacrylate, ethoxylated	E	≤ 0.1 ppm	
triethylene glycol dimethacrylate	E	≤ 0.1 ppm	
diphenyl(2,4,6- trimethylbenzoyl)phosphine	E	≤ 0.01 mg/m³	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

MATERIAL DATA

Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.			
	Type of Contaminant:		Air Speed:	
	solvent, vapours, degreasing etc., evaporating from tank (ii	n still air).	0.25-0.5 m/s (50-100 f/min.)	
Appropriate engineering	aerosols, fumes from pouring operations, intermittent conta drift, plating acid fumes, pickling (released at low velocity in		0.5-1 m/s (100-200 f/min.)	
controls	direct spray, spray painting in shallow booths, drum filling, generation into zone of rapid air motion)	conveyer loading, crusher dusts, gas discharge (active	1-2.5 m/s (200-500 f/min.)	
	grinding, abrasive blasting, tumbling, high speed wheel ger very high rapid air motion).	nerated dusts (released at high initial velocity into zone of	2.5-10 m/s (500-2000 f/min.)	
	Within each range the appropriate value depends on:			
	Lower end of the range	Upper end of the range		
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents		
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity		
	3: Intermittent, low production.	3: High production, heavy use		
	4: Large hood or large air mass in motion	4: Small hood-local control only		
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.			
Individual protection measures, such as personal protective equipment				
Eye and face protection	 Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 			
Skin protection	See Hand protection below			
Hands/feet protection	 NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when 			

	 washed and dried thoroughly. Application of a no Suitability and durability of glove type is depended frequency and duration of contact, chemical resistance of glove material, glove thickness and dexterity Select gloves tested to a relevant standard (e.g. When prolonged or frequently repeated contact minutes according to EN 374, AS/NZS 2161.10.7 When only brief contact is expected, a glove wi 374, AS/NZS 2161.10.1 or national equivalent) is Some glove polymer types are less affected by Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, Excellent when breakthrough time > 20 min Good when breakthrough time > 20 min Fair when breakthrough time > 20 min Poor when glove material degrades For general applications, gloves with a thickness It should be emphasised that glove thickness is r efficiency of the glove will be dependent on the e consideration of the task requirements and know Glove thickness may also vary depending on the data should always be taken into account to ensist Note: Depending on the activity being conducted Thinner gloves (up to 0.1 mm or less) may b likely to give short duration protection and would Thicker gloves (up to 3 mm or more) may be re puncture potential Gloves must only be worn on clean hands. After moisturiser is recommended. 	ent on usage. Important factors in the selection of gloves include: Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). Imay occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 to a national equivalent) is recommended. In a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN s recommended. movement and this should be taken into account when considering gloves for long-term use. gloves are rated as: typically greater than 0.35 mm, are recommended. not necessarily a good predictor of glove resistance to a specific chemical, as the permeation stact composition of the glove material. Therefore, glove selection should also be based on tedge of breakthrough times. gloves and rater, the glove type and the glove model. Therefore, the manufacturers technical use selection of the most appropriate glove for the task. It, gloves of varying thickness may be required for specific tasks. For example: e required where a high degree of manual dexterity is needed. However, these gloves are only normally be just for single use applications, then disposed of. quired where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed only recommended gloves - using the wrong gloves may increase the risk: Use of thin nitrile rubber gloves: Nitrile rubber (0.1 mm) Excellent tactibility ("feel"), powder-free Disposable Inexpensive Give adequate protection to low molecular weigh acrylic monomers Use of medium thick nitrile rubber gloves: Nitrile rubber, NRL (latex) free; -0.45 mm Moderate price Gives adequate protection for most acrylates up to 4 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour Nitrile rubber, NRL (latex) free; >0.56 mm	
	Exposure condition Long time Cleaning operations		
	Where none of this gloves ensure safe handling (for example in long term handling of acrylates containing high levels of acetates and/ or ketones, use laminated multilayer gloves. Guide to the Classification and Labelling of UV/EB Acrylates Third edition, 231 October 2007 - Cefic		
Body protection	See Other protection below		
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit. 		

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1 P2	-
up to 50	1000	-	A-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	A-2 P2
up to 100	10000	-	A-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

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THERMO-HEAT RESISTANT (THD-4005) (Dental Resin)

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Avoid inhalation.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	1.12
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	~300
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	-10 (freezing point)	Viscosity (cSt)	200-800 @25C
Initial boiling point and boiling range (°C)	>100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. No report of respiratory illness in humans as a result of exposure to multifunctional acrylates has been found. Similarly evidence of systemic damage does not appear to exist.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (sponjosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition All multifunctional acrylates (MFA) produce skin discomfort and are known or suspected skin sensitisers. Aerosols generated in the industrial

Eye	Reactions may not occur on exposure but response may be delayed wit Open cuts, abraded or irritated skin should not be exposed to this mater	clude exposure to various resin systems, photo-initiators, solvents, tion inhibitors, toxic effects may arise due to a range of chemical actions. h symptoms only appearing many hours later ial ure wounds or lesions, may produce systemic injury with harmful effects. ternal damage is suitably protected. cause eye irritation in a substantial number of individuals and/or may r more after instillation into the eye(s) of experimental animals.
	(conjunctivitis); temporary impairment of vision and/or other transient ey Irritation of the eyes may produce a heavy secretion of tears (lachrymati	e damage/ulceration may occur.
Chronic	 asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive. Substances than can cuase occupational asthma should be distinguished with pre-existing air-way hyper-responsiveness. The latter substances at Wherever it is reasonably practicable, exposure to substances that can possible the primary aim is to apply adequate standards of control to pre Activities giving rise to short-term peak concentrations should receive pay surveillance is appropriate for all employees exposed or liable to be exp should be appropriate consultation with an occupational health profession is to be an endocrine disruptor which can mimic oestrogen and mix mimics the structure and function of the hormone cestradiol with the abi hormone. The presence of the p-hydroxy group on the benzene rings is . Early developmental stages appear to be the period of greatest sensiti physical and neurological difficulties. Regulatory bodies have determine or are under review. A 2009 study on Chinese workers in bisphenol A factories found that we sexual desire and overall dissatisfaction with their sex life than workers' seven times more likely to have ejaculation difficulties. They were also remployment at the factory, and the higher the exposure, the more likely Bisphenol A in weak concentrations is sufficient to produce a negative requal to 2 ug/ litre of bisphenol A in the culture medium, a concentration and amniotic fluid of the population, was sufficient to produce the effects A may be one of the causes of congenital masculinisation defects of the doubled overall since the 70's. They also suggested that "it is also possi and the increase in the incidence of testicular cancer in adults that have One review has concluded that obesity may be increased as a function public health officials" One study demonstrated that adverse neurological effects occur in non-United States Environmental Protection Agency's (EPA) maximum safe bisphenol A and interference with brain cell connections vital to me	e either of inducing a sensitisation reaction in a substantial number of nals. agens and respiratory sensitisers) can induce a state of specific airway to Once the airways have become hyper-responsive, further exposure to y symptoms. These symptoms can range in severity from a runny nose to per-responsive and it is impossible to identify in advance who are likely to ead from substances which may trigger the symptoms of asthma in people re not classified as asthmagens or respiratory sensitisers cuase occupational asthma should be prevented. Where this is not event workers from becoming hyper-responsive. articular attention when risk management is being considered. Health osed to a substance which may cause occupational asthma and there onal over the degree of risk and level of surveillance. Is suitability in consumer products and food containers. Bisphenol A is ay lead to negative health effects. More specifically, bisphenol A closely lity to bind to and activate the same oestrogen receptor as the natural though to be responsible for the oestradiol mimicry. wity to its effects and some studies have linked prenatal exposure to later d safety levels for humans, but those safety levels are being questioned where were four times more likely to report erectile dysfunction, reduced incre likely to report reduced sexual function within one year of beginning they were to have sexual difficulties. action on the human testice. The researchers found that a concentration regula to the average concentration generally found in the blood, urine s. The researchers believe that exposure of pregnant women to bisphenol hypospadia and cryptorchidism types the frequency of which has ble that bisphenol A contributes to a reduction in the production of sperm been observed in recent decades" of bisphenol A exposure, which "merits concern among scientists and human primates regularly exposed to bisphenol A, during lactation, lave suggested that bisphenol A can promote the growth of neuroblastoma cells. N
THERMO-HEAT RESISTANT	тохісіту	IRRITATION
(THD-4005) (Dental Resin)	Not Available	Not Available
hisphenol A dimethacrulato	ΤΟΧΙΟΙΤΥ	IRRITATION
bisphenol A dimethacrylate, ethoxylated	Not Available	Not Available

Not Available

Not Available

	ΤΟΧΙΟΙΤΥ	IRRITATION	
triethylene glycol dimethacrylate	dermal (mouse) LD50: >2000 mg/kg ^[1]	Eye: no adverse	effect observed (not irritating) ^[1]
	Oral (Mouse) LD50; 10750 mg/kg ^[2]		e effect observed (not irritating) ^[1]
	ΤΟΧΙΟΙΤΥ	IRRITATION	
diphenyl(2,4,6-	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): nor	n-irritating *
trimethylbenzoyl)phosphine	Oral (Rat) LD50: >5000 mg/kg ^[2]	Skin (rabbit): no	n-irritating *
Legend:	1. Value obtained from Europe ECHA Registered So specified data extracted from RTECS - Register of T	-	ined from manufacturer's SDS. Unless otherwise
BISPHENOL A DIMETHACRYLATE, ETHOXYLATED	UV (ultraviolet)/ EB (electron beam) acrylates are generally of low toxicity UV/EB acrylates are divided into two groups; "stenomeric" and "eurymeric" acrylates. The first group consists of well-defined acrylates which can be described by a simple idealised chemical;they are low molecular weight spe with a very narrow weight distribution profile. The eurymeric acrylates cannot be described by an idealised structure and may differ fundamentally between various suppliers; they are o relatively high molecular weigh and possess a wide weight distribution. Steromeric acrylates are usually more hazardous than the eurymeric substances. Stenomeric acrylates are also well defined which allows comparison and exchange of toxicity data - this allows more accurate classification. The stenomerics cannot be classified as group; they exhibit substances. Stenomeric acrylates for dogether through a bridging car This class of endocrine disruptors that minic cestrogenes is widely used in industry, particularly in plastics. Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remai differences in activity. Several derivatives of BPA exhibited significant thryroid hormonal activity towards rat plutiary cell line GH3, which rel growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives are equired for these hormonal activities, substituents at the 3,5-positions of the phenryl rings and the Brybenyl ring of BPA derivatives are required for these hormonal activity potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two proyl chains at the bridging carbon. Bisphenols with wo hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the eestrogen receptor. In vitro cell models were used to evaluate the ability of 22 bisphenols (BPs) to induce		
BISPHENOL A DIMETHACRYLATE, ETHOXYLATED & TRIETHYLENE GLYCOL DIMETHACRYLATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is complet		
	×	Carcinogenicity	×
Acute Toxicity		carementy	
Acute Toxicity Skin Irritation/Corrosion	✓	Reproductivity	X
Skin Irritation/Corrosion	✓ ✓		×
Skin Irritation/Corrosion Berious Eye Damage/Irritation Respiratory or Skin		Reproductivity STOT - Single Exposure STOT - Repeated Exposure	
Skin Irritation/Corrosion Serious Eye Damage/Irritation	✓ ✓	STOT - Single Exposure	*

SECTION 12 Ecological information

Toxicity					
THERMO-HEAT RESISTANT	Endpoint	Test Duration (hr)	Species	Value	Source

(THD-4005) (Dental Resin)	Not Available	Not Available	Not Available	Not Available Not Available	
bisphenol A dimethacrylate, ethoxylated	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
triethylene glycol	LC50	96h	Fish	16.4mg/l	2
dimethacrylate	EC50	72h	Algae or other aquatic plants	72.8mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	18.6mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	96h	Fish	1mg/l	2
diphenyl(2,4,6-	EC50	72h	Algae or other aquatic plants	>2.01mg/l	2
trimethylbenzoyl)phosphine	LC50	96h	Fish	10-100mg/l	Not Available
	EC50	48h	Crustacea	3.53mg/l	2
Legend:	Ecotox databas		gistered Substances - Ecotoxicological Inforr c Hazard Assessment Data 6. NITE (Japan)		

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethylene glycol dimethacrylate	LOW	LOW
diphenyl(2,4,6- trimethylbenzoyl)phosphine	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
triethylene glycol dimethacrylate	LOW (LogKOW = 1.88)
diphenyl(2,4,6- trimethylbenzoyl)phosphine	MEDIUM (LogKOW = 3.8723)

Mobility in soil

Ingredient	Mobility
triethylene glycol dimethacrylate	LOW (KOC = 10)
diphenyl(2,4,6- trimethylbenzoyl)phosphine	LOW (KOC = 188300)

SECTION 13 Disposal considerations

Product / Packaging disposal	 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Removal of bisphenol A (BPA) from aqueous solutions was accomplished by adsorption of enzymatically generated quinone derivatives on chitosan beads. The use of chitosan in the form of beads was found to be more effective because heterogeneous removal of BPA with chitosan solutions, and the removal efficiency was enhanced by increasing the amount of chitosan beads dispersed in the BPA solutions and BPA was completely removed by quinone adsorption in the presence of chitosan beads more than 0.10 cm3/cm3. In addition, a variety of bisphenol derivatives were completely or effectively removed by the procedure constructed in this study, although the enzyme dose or the amount of chitosan beads was further increased as necessary for some of the bisphenol derivatives used. M. Suzuki, and E Musashi J Appl Polym Sci, 118(2):721 - 732; October 2010 Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Authority for disposal. Bury or incinerate residue at an approved site. Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bisphenol A dimethacrylate, ethoxylated	Not Available
triethylene glycol dimethacrylate	Not Available
diphenyl(2,4,6- trimethylbenzoyl)phosphine	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type	
bisphenol A dimethacrylate, ethoxylated	Not Available	
triethylene glycol dimethacrylate	Not Available	
diphenyl(2,4,6- trimethylbenzoyl)phosphine	Not Available	

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A dimethacrylate, ethoxylated is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

triethylene glycol dimethacrylate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

diphenyl(2,4,6-trimethylbenzoyl)phosphine is found on the following regulatory lists Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

National Inventory Status

National Inventory	Status		
Australia - AIIC / Australia Non-Industrial Use	Yes		
Canada - DSL	Yes		
Canada - NDSL	No (bisphenol A dimethacrylate, ethoxylated; triethylene glycol dimethacrylate; diphenyl(2,4,6-trimethylbenzoyl)phosphine)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	No (bisphenol A dimethacrylate, ethoxylated)		
Japan - ENCS	Yes		
Korea - KECI	Yes		
New Zealand - NZIoC	Yes		
Philippines - PICCS	No (bisphenol A dimethacrylate, ethoxylated)		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	No (bisphenol A dimethacrylate, ethoxylated)		
Vietnam - NCI	Yes		
Russia - FBEPH	No (bisphenol A dimethacrylate, ethoxylated)		
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

Australian Inventory of Industrial Chemicals (AIIC)

SECTION 16 Other information

Revision Date	26/09/2022
Initial Date	13/09/2022

SDS Version Summary

Version	Date of Update	Sections Updated
3.1	26/09/2022	Disposal considerations - Disposal, Ecological Information - Environmental, Composition / information on ingredients - Ingredients, Accidental release measures - Spills (major), Accidental release measures - Spills (minor), Transport Information

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value **BCF: BioConcentration Factors** BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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